
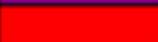




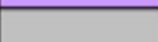




Pipe Colour Coding Chart

Sl No	Material	Colour & Type of Marking	Colour
1	A333(LTCS)	Orange Stripe	
2	A106(NACE)	Violet Stripe	
3	A106(IBR)	Red Stripe	
4	A335(P11)	Yellow Stripe	
5	A335(P5)	White Stripe	
6	A335(P22)	Blue Stripe	
7	A335(P9)	Dark Green & White Stripe	
8	A312 TP304	Black Stripe	
9	A312 TP304H	Purple Stripe	
10	A312 TP316	Grey Stripe	
11	A312 TP316L	Pink & Brown Stripe	
12	A312 TP321	Pink Stripe	
13	A312 TP347	Brown Stripe	

Filler Wire Colour Coding

Sl No	AWS Class	Colour Of Paint
1	ER70S-2	Silver
2	ER70S-G	Orange
3	ER80S-B2	Yellow
4	ER90S-B3	Dark Blue/Violet
5	ER80S-B6	Dark Green
6	ER80S-B8	Blue
7	ER90S-B9	Red
8	ER308L	Light green
9	ER308H	Brown
10	ER309L	Milk White
11	ER316L	Pink
12	ER347	Black
13	ER317L	Milk White / Dark Blue / Violet
14	ER16-8-2	Milk White / Orange
15	ERNiCr3	Milk White / Pink
16	ERNiCrMo3	Milk White / Brown
17	ERNiCu7	Milk White / Dark Green
18	ERCuNi	Milk White / Black
19	ZECOR-Z	Milk White / Red