d_1 h11 [1]	8	10	12	14	16	18	20	22	24	27	30
b min.	11	14	17	20	20	20	25	25	29	29	36
d_2	M 6	M 8	M 10	M 12	M 12	M 12	M 16	M 16	M 20	M 20	M 24
d_3 h14	14	18	20	22	25	28	30	33	36	40	44
k js14	3	4	4	4	4,5	5	5	5,5	6	6	8
r	0,6	0,6	0,6	0,6	0,6	1	1	1	1	1	1
s	11	13	17	19	22	24	27	30	32	36	36
z_2 ≈	1	1	1,6	1,6	1,6	1,6	2	2	2	2	2
l_2 js15	Mass										
16											
(18)											
20											
(22)											
25											
(28)											
30											
35											
40											
45											
50											
55											
60											
65											
70											
75											
80											
85											
90											
(95)											
100											

d_1 [1]	33	36	40	45	50	55	60	70	80	90	100
b min.	36	39	42	45	49	52	58	61	68	78	84
d_2	M 24	M 27	M 30	M 33	M 36	M 39	M 42	M 45	M 52	M 56	M 64
d_3 h14	47	50	55	60	66	72	78	90	100	110	120
k js14	8	8	8	9	9	11	12	13	13	13	13
r	1	1	1	1	1	1	1	1	1	1	1
s	41	46	50	55	60	65	70	80	90	100	110
z_2 ≈	2	2	2	2	2	3	3	3	3	3	3
l_2 js15	Mass										
60											
65											
70											
75											
80											
85											
90											
(95)											
100											
(105)											
110											
(115)											
120											
(125)											
130											
140											
150											
160											
170											
180											
190											
200											

Lengths above 200 mm are to be graded in 20 mm steps.

Use of lengths given in brackets should be avoided where possible.

[1] Other tolerances (e.g. a11, c11, f8) subject to agreement.