

	Conversion data			FT-LBS to Nm
A	7	15	13	19
B	10	12	9	12
C	14	13	13	16
D	11	14	14	14
E	13	10	16	
F	12	11	17	
G	13	15	15	

7 ft-lbs.	15 ft-lbs.
10 "	12 "
14 "	13 "
11 "	14 "
13 "	10 "
12 "	11 "
13 "	15 "

The clamping torque specified for this process compare to the action be taken? If so, what

RANGE

12	24
1.3558	
16.2696	32.5392

	1	2	3	4
A	9.4906	20.337	17.6254	25.7602
B	13.558	16.2696	12.2022	16.2696
C	18.9812	17.6254	17.6254	21.6928
D	14.9138	18.9812	18.9812	18.9812
E	17.6254	13.558	21.6928	#
F	16.2696	14.9138	23.0486	#
G	17.6254	20.337	20.337	#

	1	2	3
A	17	17	19
B	19	20	18
C	19	21	19
D	20	20	19
E	21	19	18
F	17	18	
G	18	18	
H	20	19	
I	19	20	
J	20	19	

17 ft-lbs.	17 ft-lbs.
19 "	20 "
19 "	21 "
20 "	20 "
21 "	19 "
17 "	18 "
18 "	18 "
20 "	19 "
19 "	20 "
20 "	19 "

	1	2	3
A	23.0486	23.0486	25.7602
B	25.7602	27.116	24.4044
C	25.7602	28.4718	25.7602
D	27.116	27.116	25.7602
E	28.4718	25.7602	24.4044
F	23.0486	24.4044	#
G	24.4044	24.4044	#
H	27.116	25.7602	#
I	25.7602	27.116	#
J	27.116	25.7602	#

1.3558