

Horizontal Addition and Subtraction

Follow the sign and fill in the numbers in the boxes.

$20 + 20 = \boxed{}$

$69 - 65 = \boxed{}$

$81 + 10 = \boxed{}$

$55 + 5 = \boxed{}$

$98 - 64 = \boxed{}$

$24 + 24 = \boxed{}$

$87 - 27 = \boxed{}$

$99 - 57 = \boxed{}$

$27 + 7 = \boxed{}$

$87 - 50 = \boxed{}$

$6 + 6 = \boxed{}$

$30 - 20 = \boxed{}$

$1 + 90 = \boxed{}$

$50 + 10 = \boxed{}$

$38 - 35 = \boxed{}$

$48 - 30 = \boxed{}$

$36 + 6 = \boxed{}$

$12 - 6 = \boxed{}$

$11 + 11 = \boxed{}$

$19 + 1 = \boxed{}$

