

Production Scheduling Template V 2.0									Show Gantt Chart From --- To						Tue			Wed			Thu			Fri			Sat			Sun					
Flexible on Shift Capacity and Powerful Visual Scheduling www.Planning-Templates.com						Calculation-ALL			11/23/10 01/21/11						11/23/10			11/24/10			11/25/10			11/26/10			11/27/10			11/28/10					
W/O No.	Product	Customer	Order Qty	Due Date	Balance Qty	Loaded Qty	Remaining Qty	Run Rate (UPH)	max Cap/Shift A-B-C	Start Date - Shift	End Date - Shift	Adv /Late (-)	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C					
WC-01															Hrs/Shift			10	0	10	10	0	10	10	0	10	10	0	10	10	0	10	0	0	0
Work Center No. 1 : Run 2 Shift/Day (A:10 Hr, C:10 Hr)															Loaded Hrs			10	0	10	10	0	10	10	0	10	10	0	10	5	0	0	0	0	0
															Avail Hrs			0	0	0	0	0	0	0	0	0	0	0	0	5	0	10	0	0	0
															OT Assigned			3	0	3	3	0	3	3	0	3	3	0	3	0	0	0	0	0	0
01-001	Product-A	Cust-05	100	11/25/10	100	100	-	10	100-0-100	11/23/10 A	11/23/10 A	2	100																						
01-004	Product-G	Cust-03	500	11/25/10	200	200	-	10	100-0-100	11/23/10 C	11/24/10 A	1			100	100																			
01-002	Product-B	Cust-01	100	11/26/10	100	100	-	10	100-0-100	11/24/10 C	11/24/10 C	2					100																		
01-003	Product-F	Cust-07	100	11/26/10	100	100	-	10	100-0-100	11/25/10 A	11/25/10 A	1						100																	
01-005	Product-H	Cust-04	100	11/26/10	100	100	-	10	100-0-100	11/25/10 C	11/25/10 C	1							100																
01-006	Product-A	Cust-02	300	11/26/10	150	150	-	10	100-0-100	11/26/10 A	11/26/10 C	0								100				50											
01-007	Product-B	Cust-02	100	11/26/10	100	100	-	10	100-0-100	11/26/10 C	11/27/10 A	1												50	50										
WC-02															Hrs/Shift			7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	0	0	0
Work Center No. 2 : Run 3 Shift/Day (A:7 Hr,B:7 Hr,C:7 Hr)															Loaded Hrs			7	7	7	7	4.5	5	5	0	0	0	0	0	0	0	0	0	0	0
															Avail Hrs			0	0	0	0	2.5	2	2	7	7	7	7	7	7	7	7	0	0	0
															OT Assigned			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
06-001	Product-A	Cust-05	100	11/24/10	100	100	-	20	140-140-140	11/23/10 A	11/23/10 A	1	100																						
06-002	Product-B	Cust-01	100	11/24/10	100	100	-	20	140-140-140	11/23/10 A	11/23/10 B	1	40	60																					
06-006	Product-F	Cust-07	100	11/25/10	100	100	-	20	140-140-140	11/23/10 B	11/23/10 C	2		80	20																				
06-007	Product-G	Cust-03	200	11/25/10	100	100	-	20	140-140-140	11/23/10 C	11/23/10 C	2			100																				
06-008	Product-H	Cust-04	100	11/25/10	100	100	-	20	140-140-140	11/23/10 C	11/24/10 A	1			20	80																			
06-010	Product-A	Cust-02	300	11/26/10	150	150	-	20	140-140-140	11/24/10 A	11/24/10 B	2			60	90																			
06-011	Product-B	Cust-02	100	11/26/10	100	100	-	20	140-140-140	11/24/10 C	11/24/10 C	2					100																		
06-012	Product-C	Cust-04	100	11/26/10	100	100	-	20	140-140-140	11/25/10 A	11/25/10 A	1						100																	
WC-03															Hrs/Shift			8	0	0	8	0	0	8	0	0	8	0	0	8	0	0	0	0	0
Work Center No. 3 : Run 1 Shift/Day (A:8 Hr)															Loaded Hrs			6.67	0	0	8	0	0	12	0	0	6.67	0	0	0	0	0	0	0	0
															Avail Hrs			133	0	0	0	0	0	4	0	0	1.33	0	0	8	0	0	0	0	0
															OT Assigned			0	0	0	0	0	0	4	0	0	0	0	0	0	0	0	0	0	0
06-001	Product-A	Cust-05	100	11/24/10	100	100	-	30	240-0-0	11/23/10 A	11/23/10 A	1	100																						
06-002	Product-B	Cust-01	100	11/24/10	100	100	-	30	240-0-0	11/23/10 A	11/23/10 A	1	100																						
06-006	Product-F	Cust-07	100	11/25/10	100	100	-	30	240-0-0	11/24/10 A	11/24/10 A	1			100																				
06-007	Product-G	Cust-03	1000	11/25/10	500	500	-	30	240-0-0	11/24/10 A	11/25/10 A	0			140			360																	
06-008	Product-H	Cust-04	100	11/26/10	100	100	-	30	240-0-0	11/26/10 A	11/26/10 A	0								100															
06-009	Product-I	Cust-05	100	11/27/10	100	100	-	30	240-0-0	11/27/10 A	11/27/10 A	1									100														