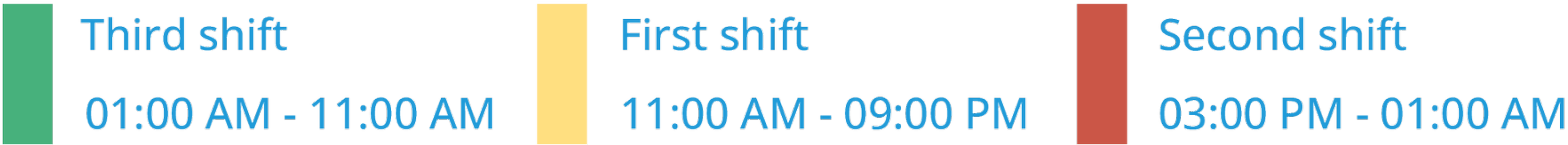


Shifts



Teams	DAYS 1-7	DAYS 8-14	DAYS 15-21	Hours
Team 1				120
Team 2				120
Team 3				120
Team 4				120
Team 5				120
Team 6				120
Total Hours	240	240	240	720