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O1111(127301)(MAINRIB8OP1)
N1G91G28Z0.
(DATE :Tue Nov 15 10:36:08 2016)
(OPERATION NAME :FACING-RGH)
(OPERATION TYPE : Planar Milling)
(TOOL DESCRIPTION D=100.00 R=0.00 L=75.00)
(HOLDER DIA :- 0.00 HOLDER LENGTH :- 0.00)
(PART STOCK :- 0.00)
(MACHINING TIME :- 61.45 Min)
N0001G40G17G90G54
N0002T24M06(FM-D100)
N0003G00X-249.549Y-224.999
N0004G43G00Z96.5D24H24
N0005S175M03
N0006M08
N0007Z47.5
N0008G01Z44.5F150.0
N0009G03X-204.549Y-269.999I45.J0.0
N0010X-159.549Y-224.999I0.0J45.
N0011G01Y-168.664F350.0
N0012G02X-67.444Y-68.976I100.J0.0
N0013G01X158.189Y-51.106
N0014G02X166.084Y-50.794I7.895J-99.688
N0015X266.084Y-150.794I0.0J-100.
N0016G01Y-299.201
N0017G02X166.084Y-399.201I-100.J0.0
N0018X158.176Y-398.888I0.0J100.
N0019G01X-67.457Y-380.988
N0020G02X-159.549Y-281.301I7.908J99.687
N0021G01Y-224.999
N0022G03X-204.549Y-179.999I-45.J0.0
N0023X-249.549Y-224.999I0.0J-45.
N0024G01X-199.549
N0025G03X-154.549Y-269.999I45.J0.0F150.0
N0026X-109.549Y-224.999I0.0J45.
N0027G01Y-168.664F350.0
N0028G02X-63.496Y-118.82I50.J0.0
N0029G01X162.137Y-100.95
N0030G02X166.084Y-100.794I3.947J-49.844
N0031X216.084Y-150.794I0.0J-50.
N0032G01Y-299.201
N0033G02X166.084Y-349.201I-50.J0.0
N0034X162.13Y-349.044I0.0J50.
N0035G01X-63.503Y-331.144

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