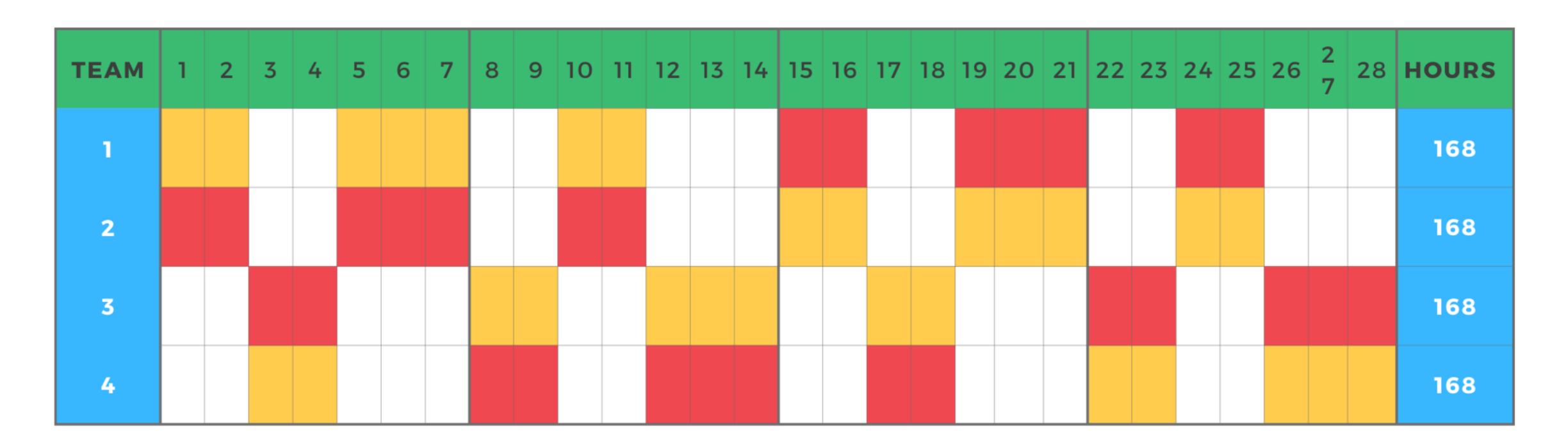
2-3-2 ROTATING WORK SCHEDULE



SCHEDULE NOTES

- 28-day (4-week) cycle
- 42-hour work weeks
- 2 overtime hours per employee/week

