Cutting Speed	$Vc = \dfrac{\pi \times D \times n}{1{,}000}$	Vc = Cutting Speed (m/min)
		π = 3.14 [The Circular Constant]
Spindle Speed	$n = Vc \div \pi \div D \times 1{,}000$	D = Diameter (mm)
		n = Spindle Speed (min^{-1})
Feed	$Vf = n \times fz \times Z$	Vf = Feed (mm/min)
		fz = Feed per Tooth (mm/tooth)
Feed per Tooth	$fz = \dfrac{Vf}{n \times Z}$	Z = Number of Flutes